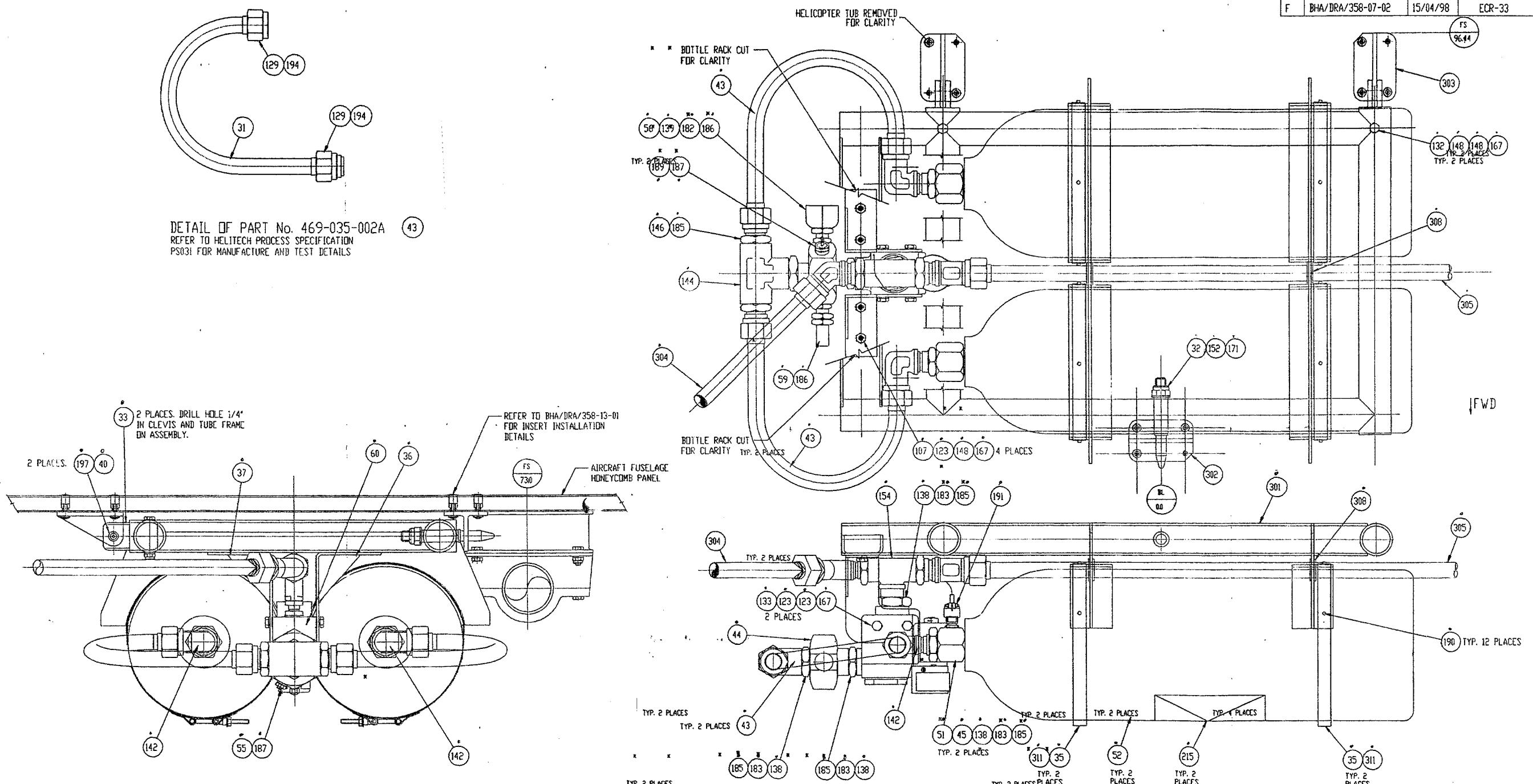


REVISION TABLE			
REV	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-07-02	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-07-02	.	DVG CHANGES
C	BHA/DRA/358-07-02	19/06/92	BHP EO 1007
D	BHA/DRA/358-07-02	.	BHP EO 1013
E	BHA/DRA/358-07-02	17/06/96	CONSOLIDATION
F	BHA/DRA/358-07-02	15/04/98	ECR-33



DETAIL OF ASSEMBLY 469-021-001 (2)

NOTE: '\*' INDICATES PART NOT SHOWN.  
HELICOPTER STRUCTURE & MOUNTS OMITTED FOR CLARITY

REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (mm)		 <b>Helitech</b> <small>PTY LTD</small>		DRAWN	NORA KINNUNEN	Client	HELITECH PTY. LTD.				
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE NET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015"-0.03" 0.4mm-0.8mm	SURFACE ROUGHNESS UND INCLUDING REAMED HOLES FOR DRILLED HOLES	MATERIAL			 <b>BRISBANE HELIPORT</b> LAMINGTON AVE, EAGLEFARM Incorporated in Queensland	PHONE: (07) 32684077 FAX: (07) 32687815 AS 1100	DATE	15/04/98	Title	KWIK FLOAT INSTALLATION				
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)		BEND RADIUS						SCALE	125		FORWARD BOTTLE RACK INSTALLATION DETAIL				
			CORNERS AND FILLETS						CHECKED BY	C.W.HIGHNEY		BELL 206 A & B SERIES				
		TOLERANCE (Except where otherwise stated) Over Up To Tolerance	HARD PART IN REGION MARKED:	TREATMENT			 <b>©</b> Helitech Pty Ltd 1998.  This drawing and designs contained herein remain the property of HELITECH PTY LTD. They may not be copied or reproduced without written permission from the owner.		DATE PLOTTED	15/04/98	IRN	CI	Drawing Number	BHA/DRA/358-07-02		Revision F
			WELDING ALL WELDING FULL PENETRATION						333	118						
			ANGULAR TOLERANCE (UNLESS) +/- 45°													
1	2	3	4	5	6	7	8	9	10	11	12					